



BIOCLIMATIC PERGOLA

ASSEMBLY MANUAL

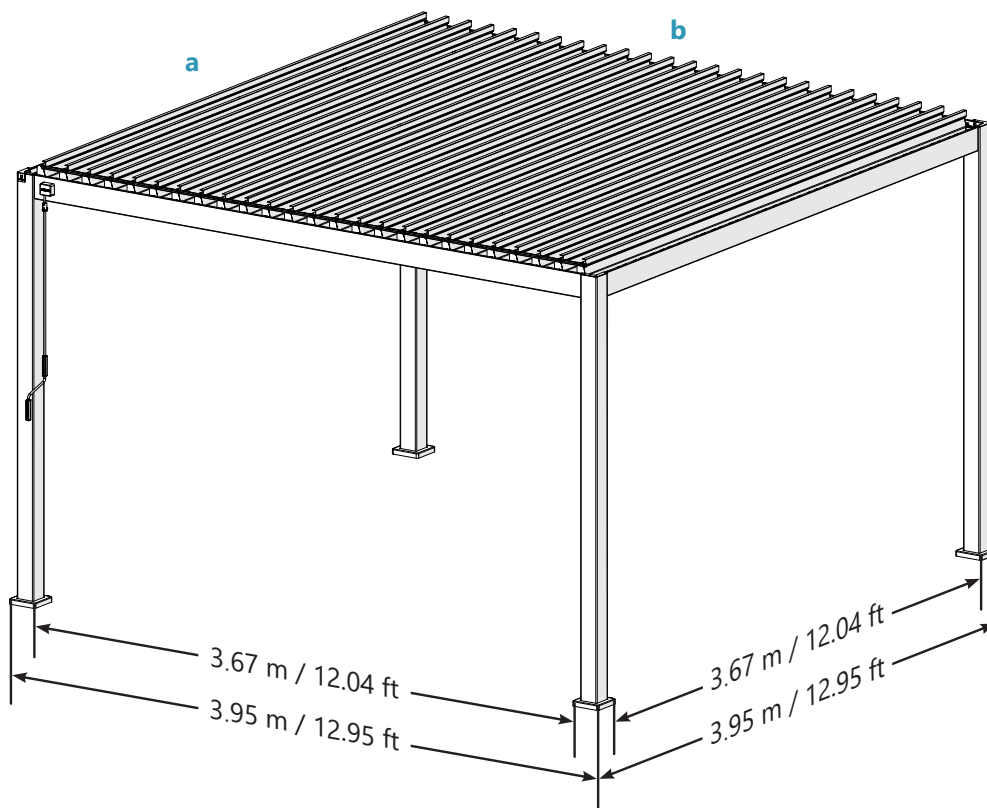
111 DA



4 x 4 M / 13 x 13 FT



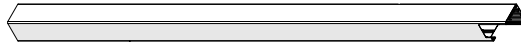
CONSTRUCTION DRAWING



LIST OF PARTS

A

x4



B1

x1



B2

x1



C

x2



D

x25



G

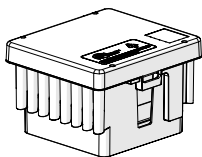
x1



H

x1

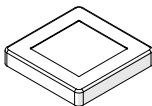




*Extra spare parts included

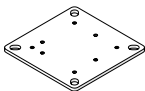
I

x4



J

x4



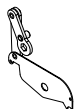
K

x49+1*



L

x1



M

x50+2*



N

x3



N2

x1



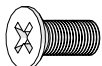
O

x24+2*



P

x100+5*



Q

x100+5*



R

x12+2*



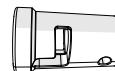
S

x25+4*



V

x1



W

x16



X

x1



Y

x2



Z

x1



Z10

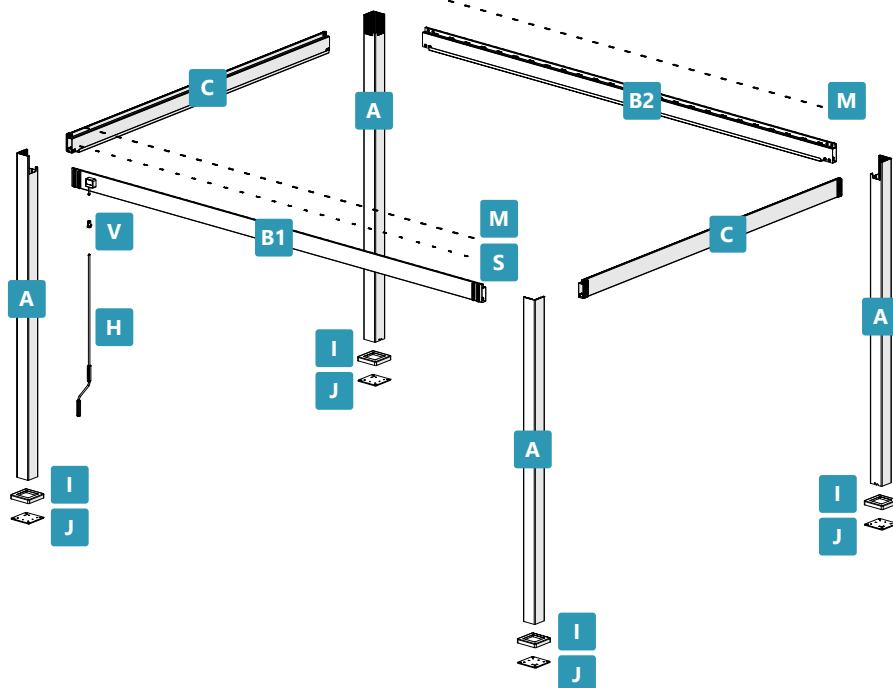
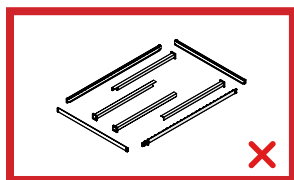
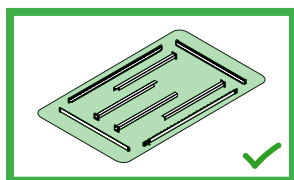
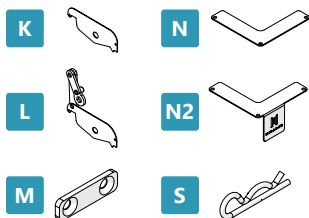
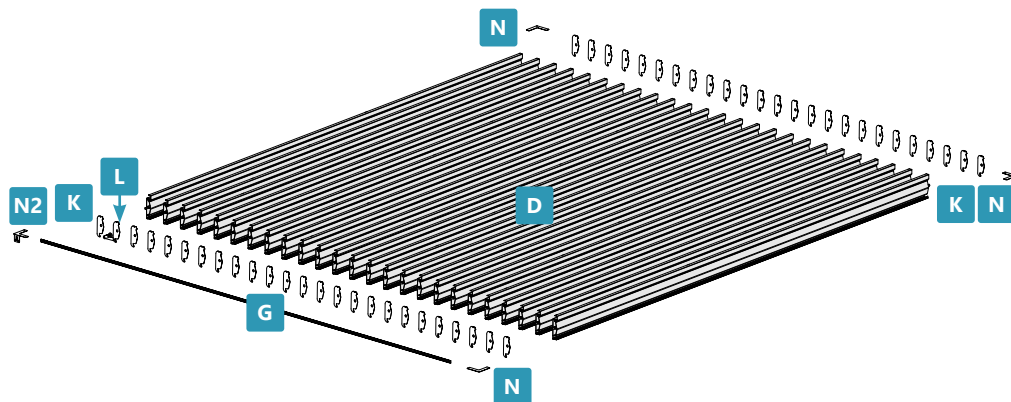
x0+10*



ASSEMBLY



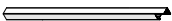
Assembly Video



01

A

x 4



I

x 4



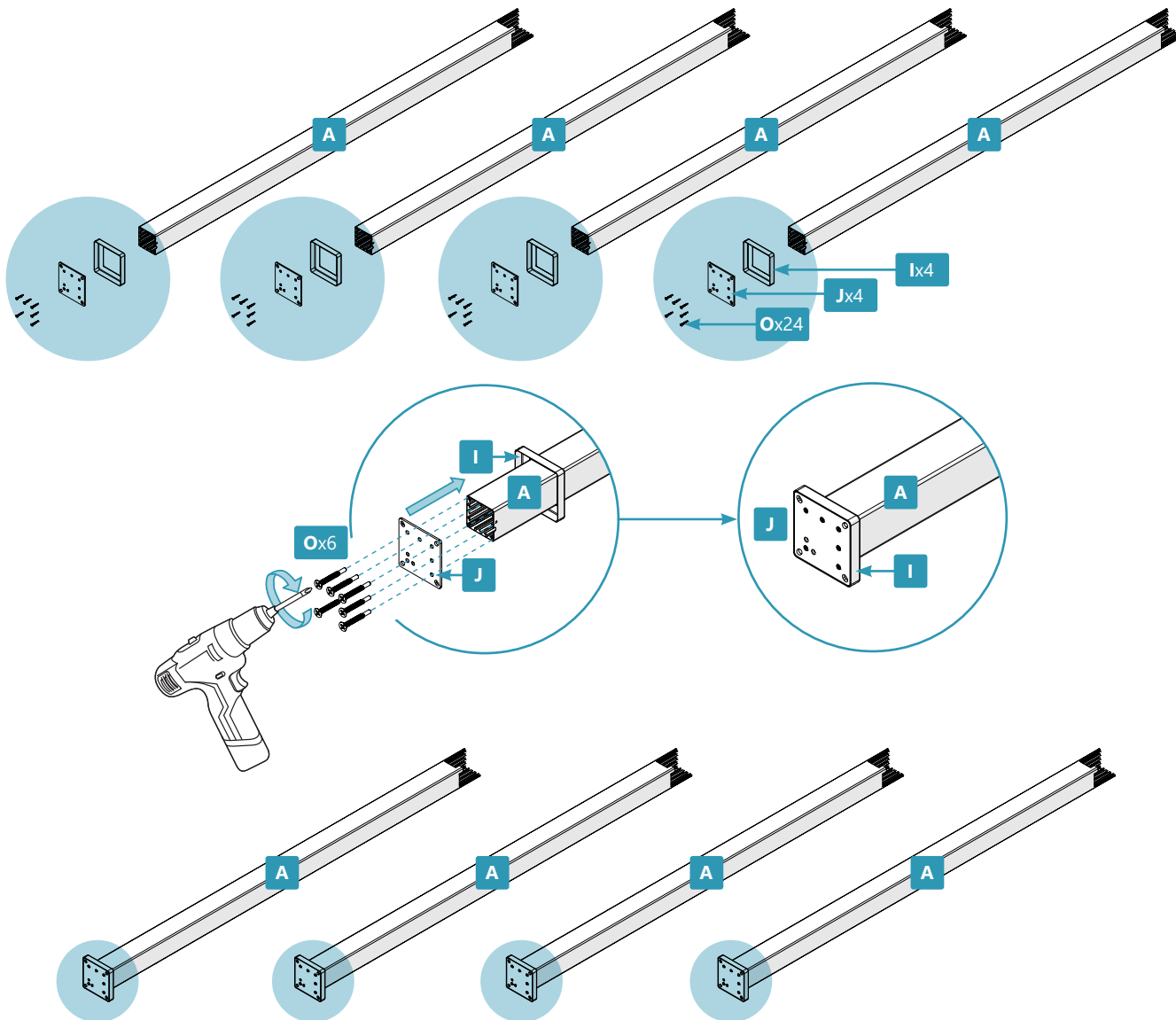
J

x 4



O

x 24



02

B1 x 1



B2 x 1



C x 2

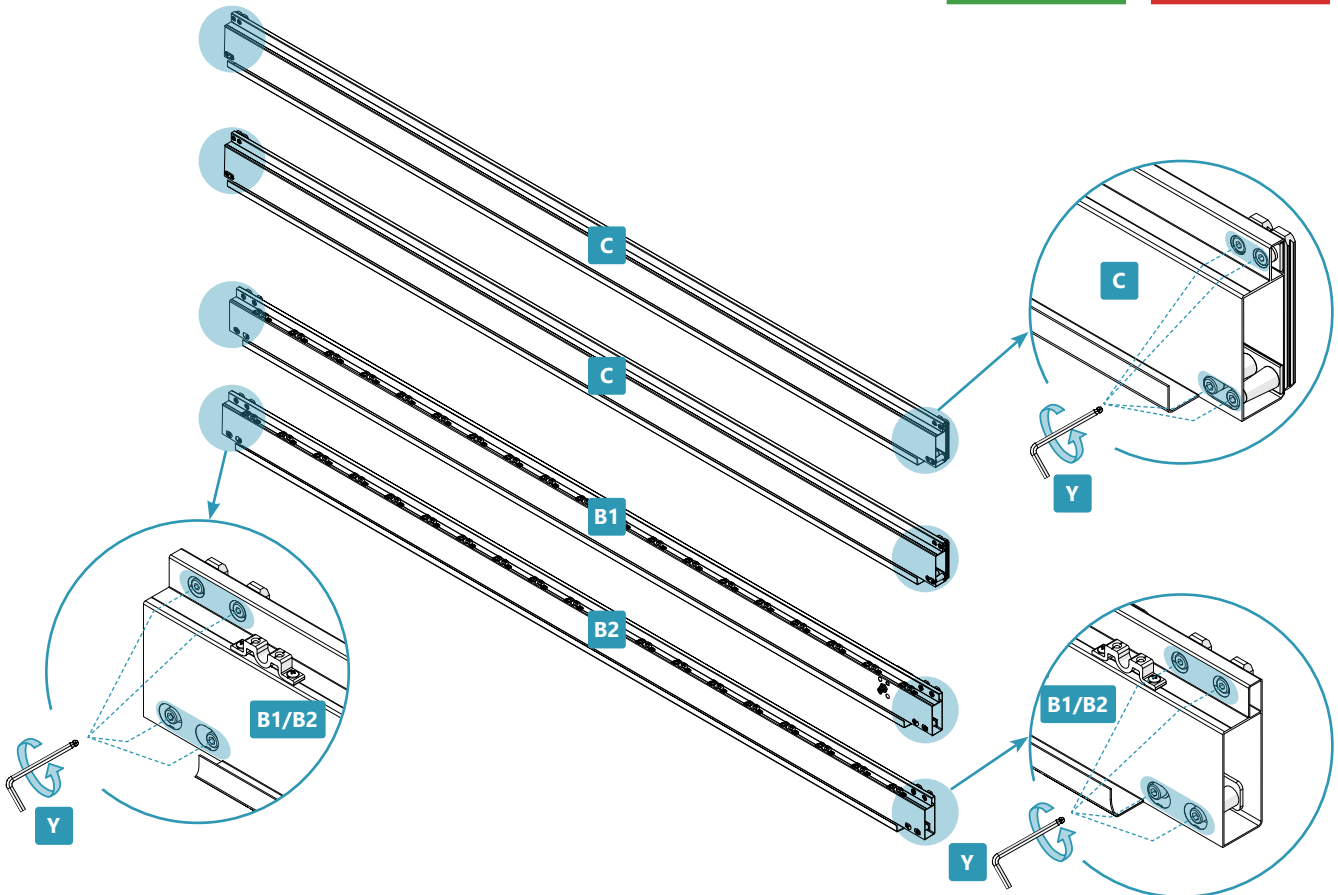
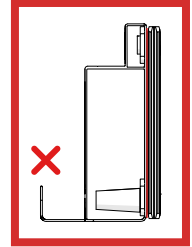
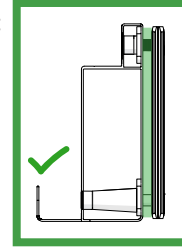


Y

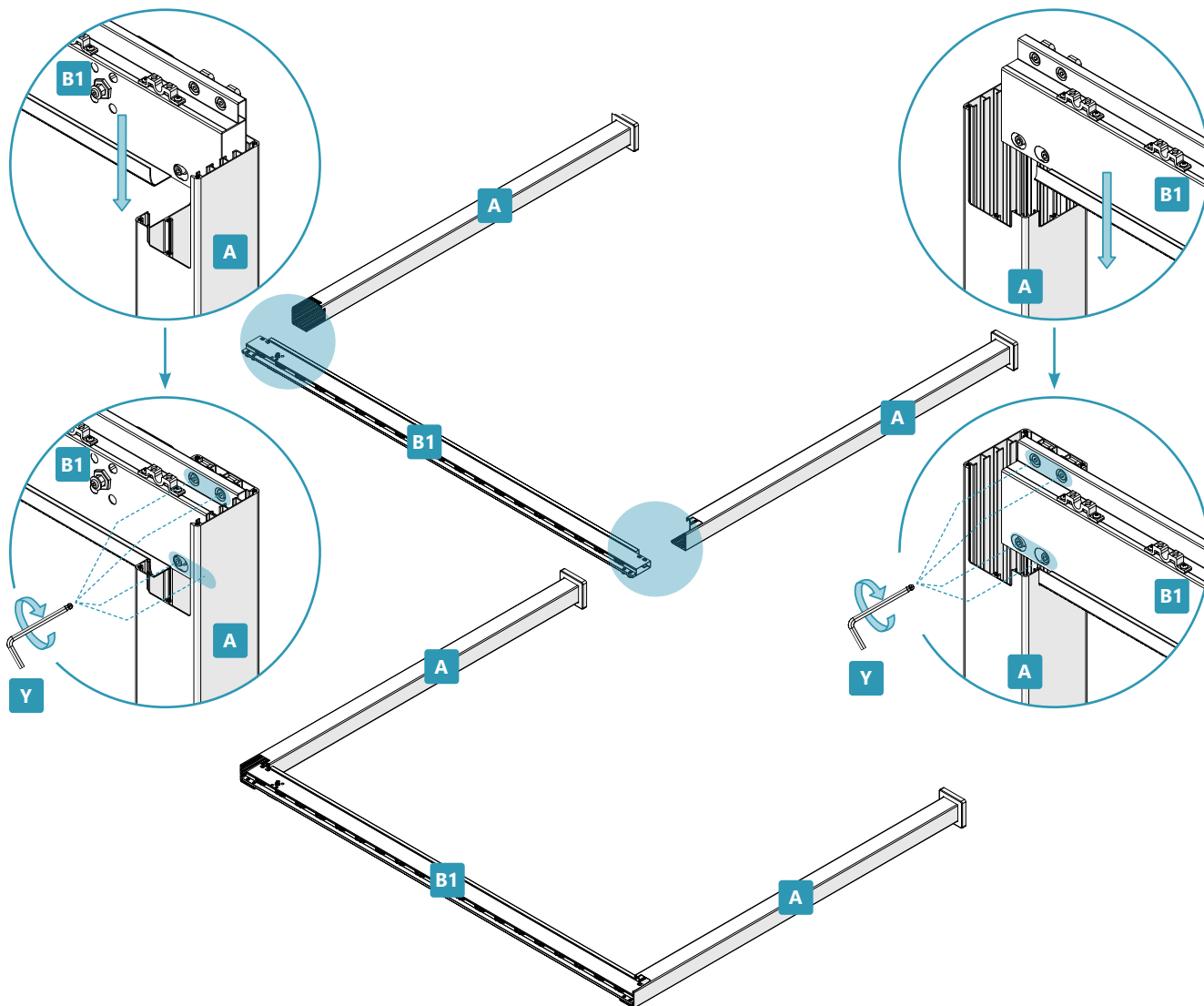


Notice:

Turn **Y** counterclockwise 3 times to loosen the screws, but do not remove them completely.



03

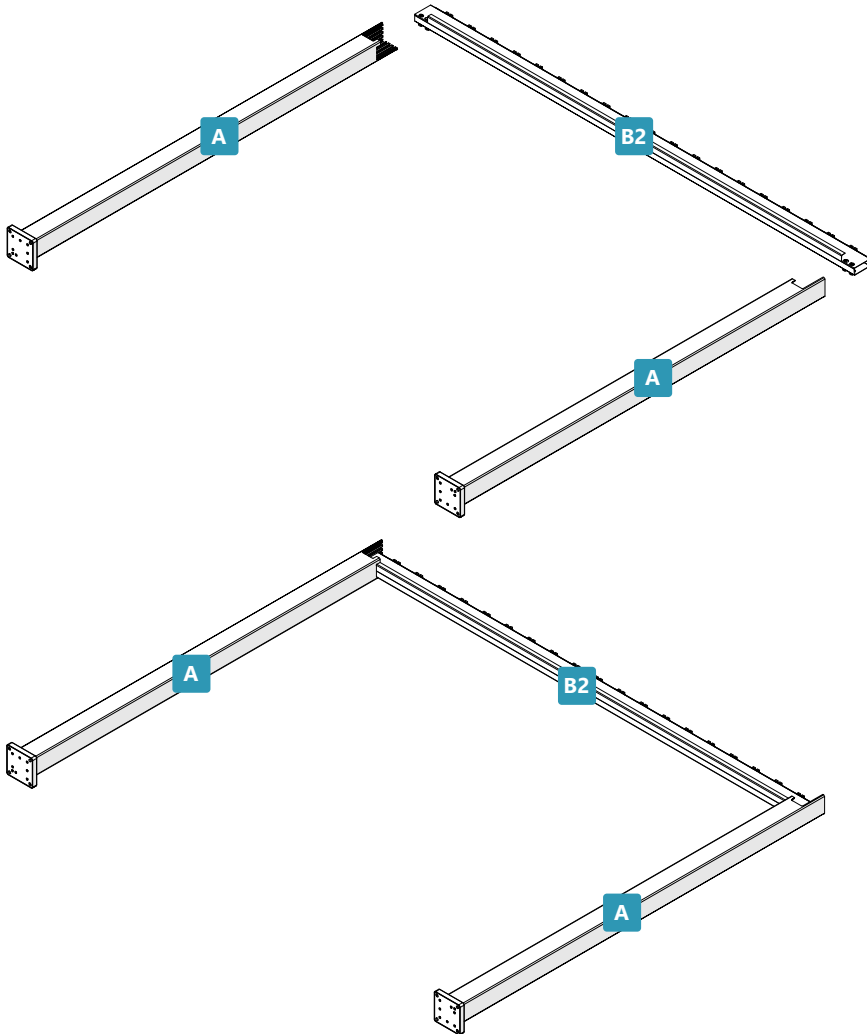


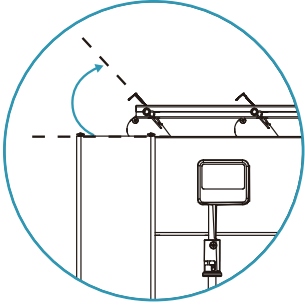
04

Y

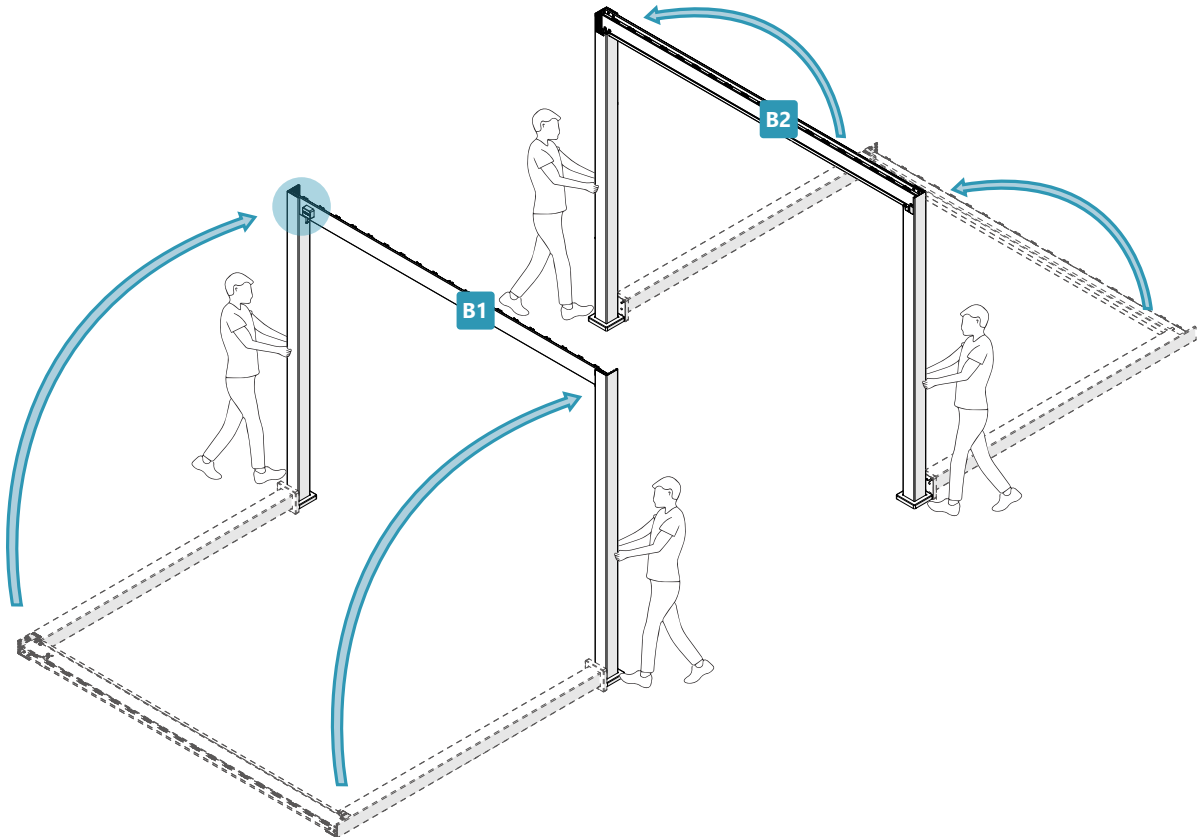


03

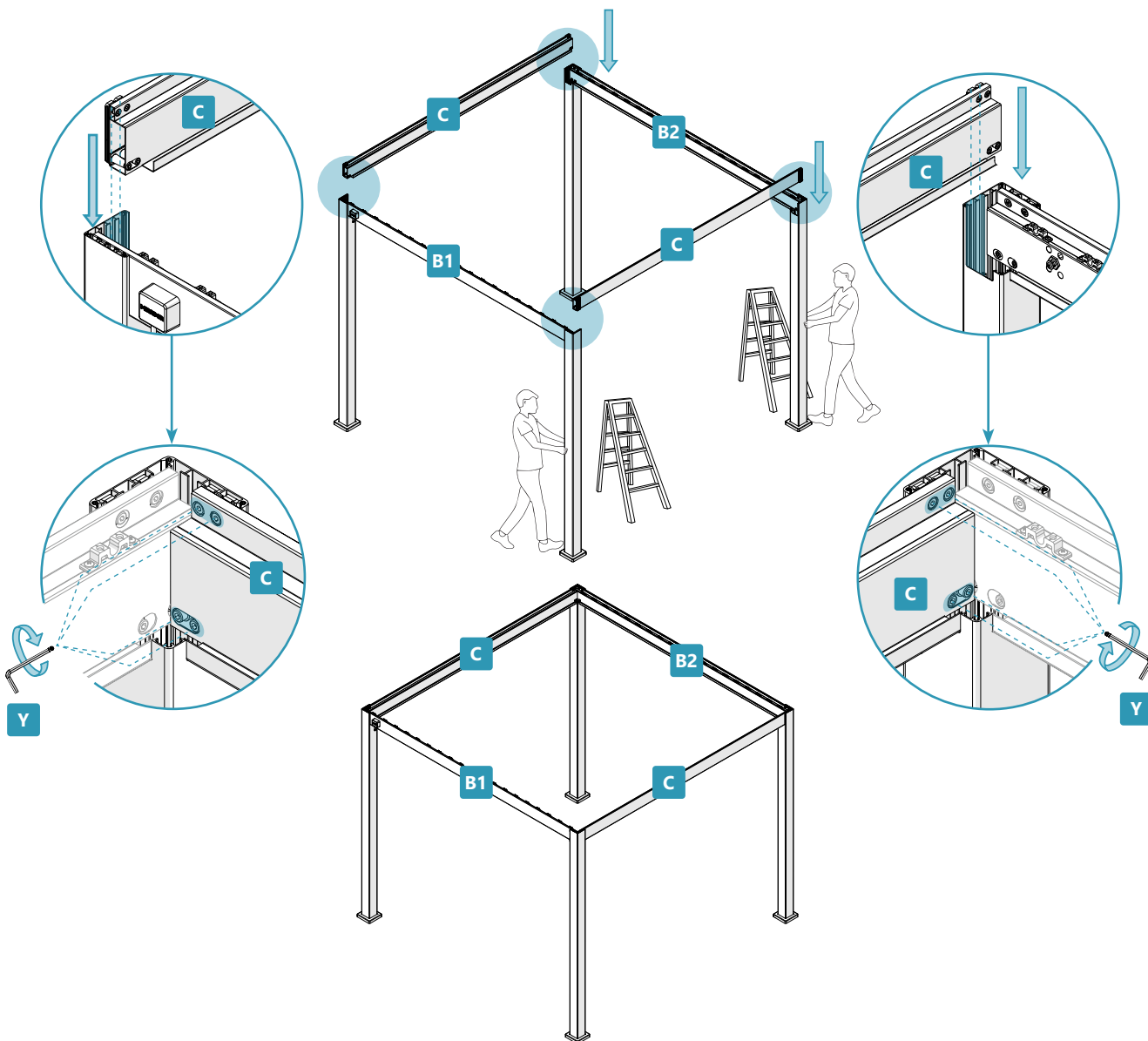


**Notice:**

When determining the installation direction of the product, please consider the opening direction of the louvers as well as the desired sunshade effect.

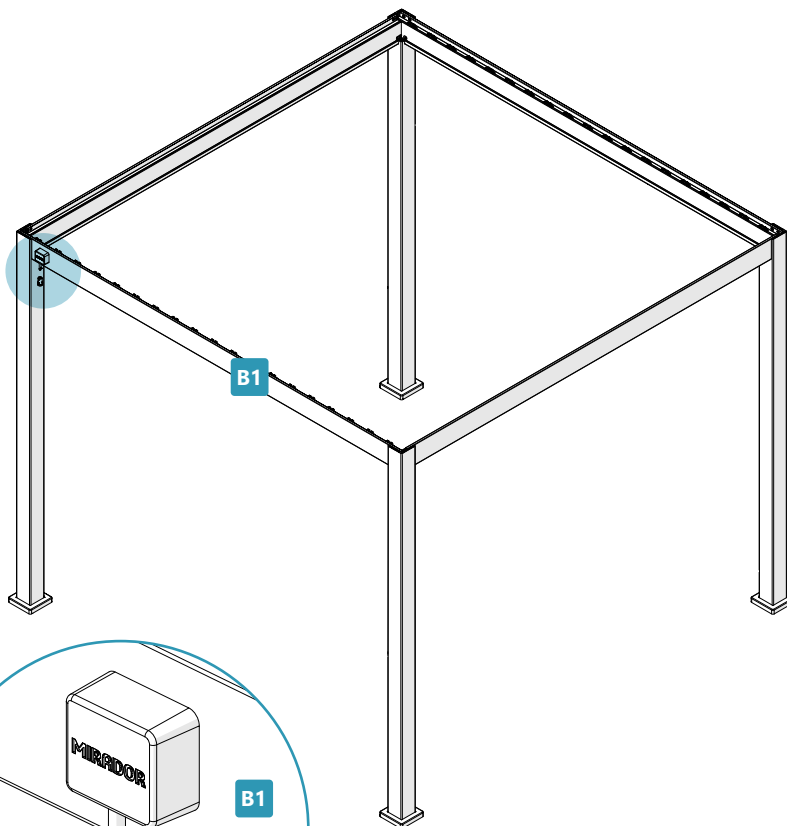
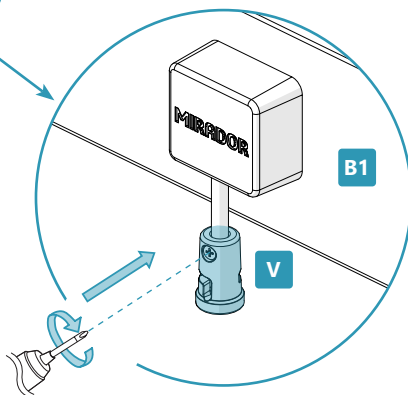
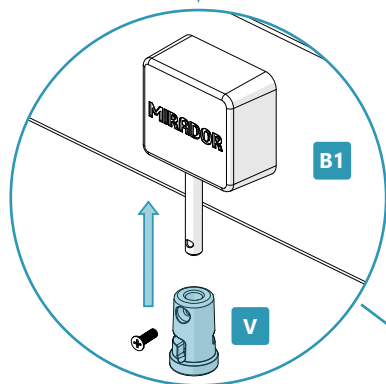
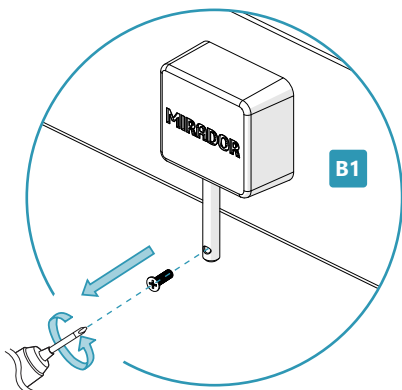


06



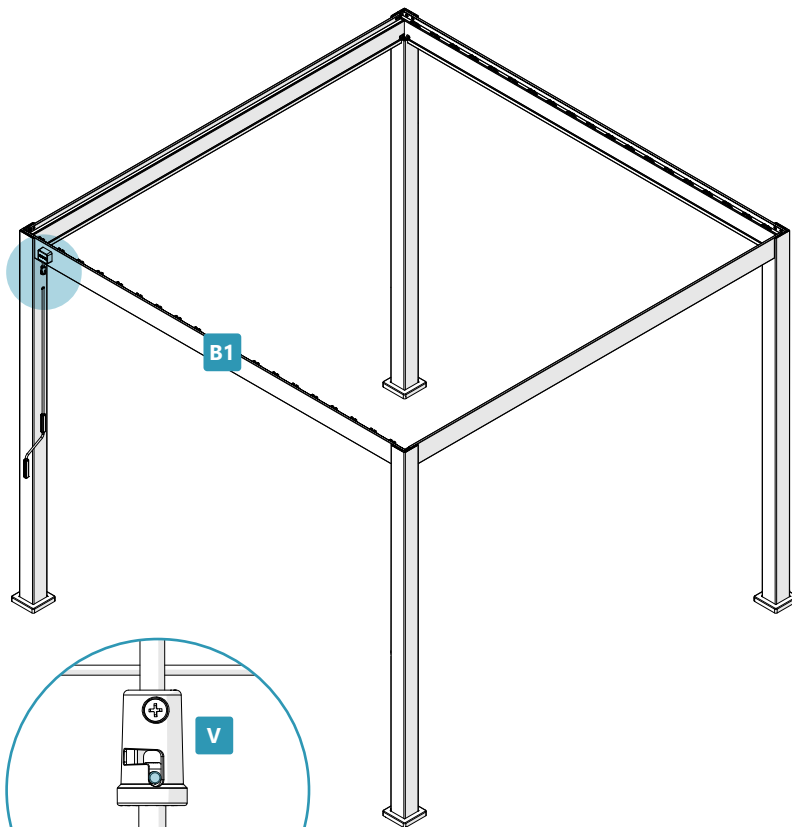
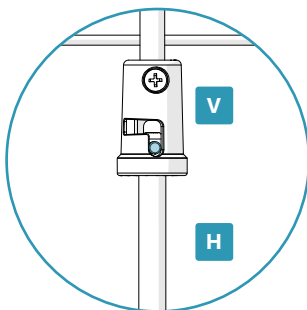
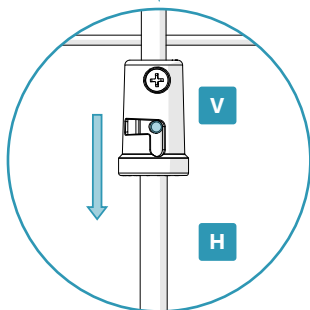
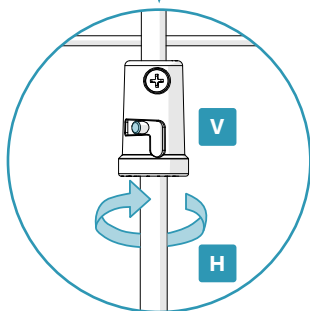
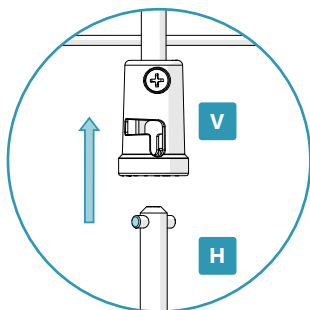
07

V x1



08

H x1



09

D x1



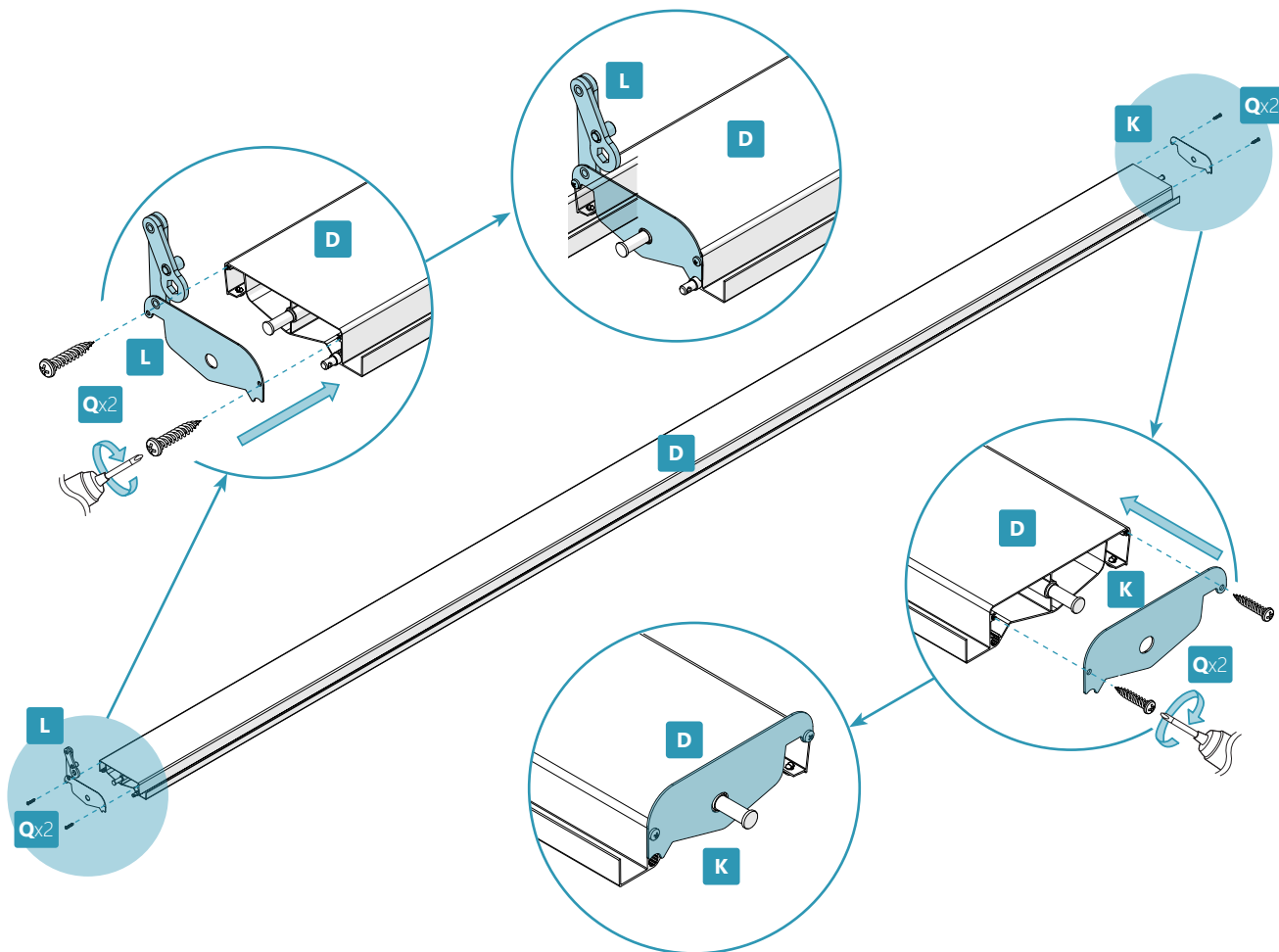
K x1

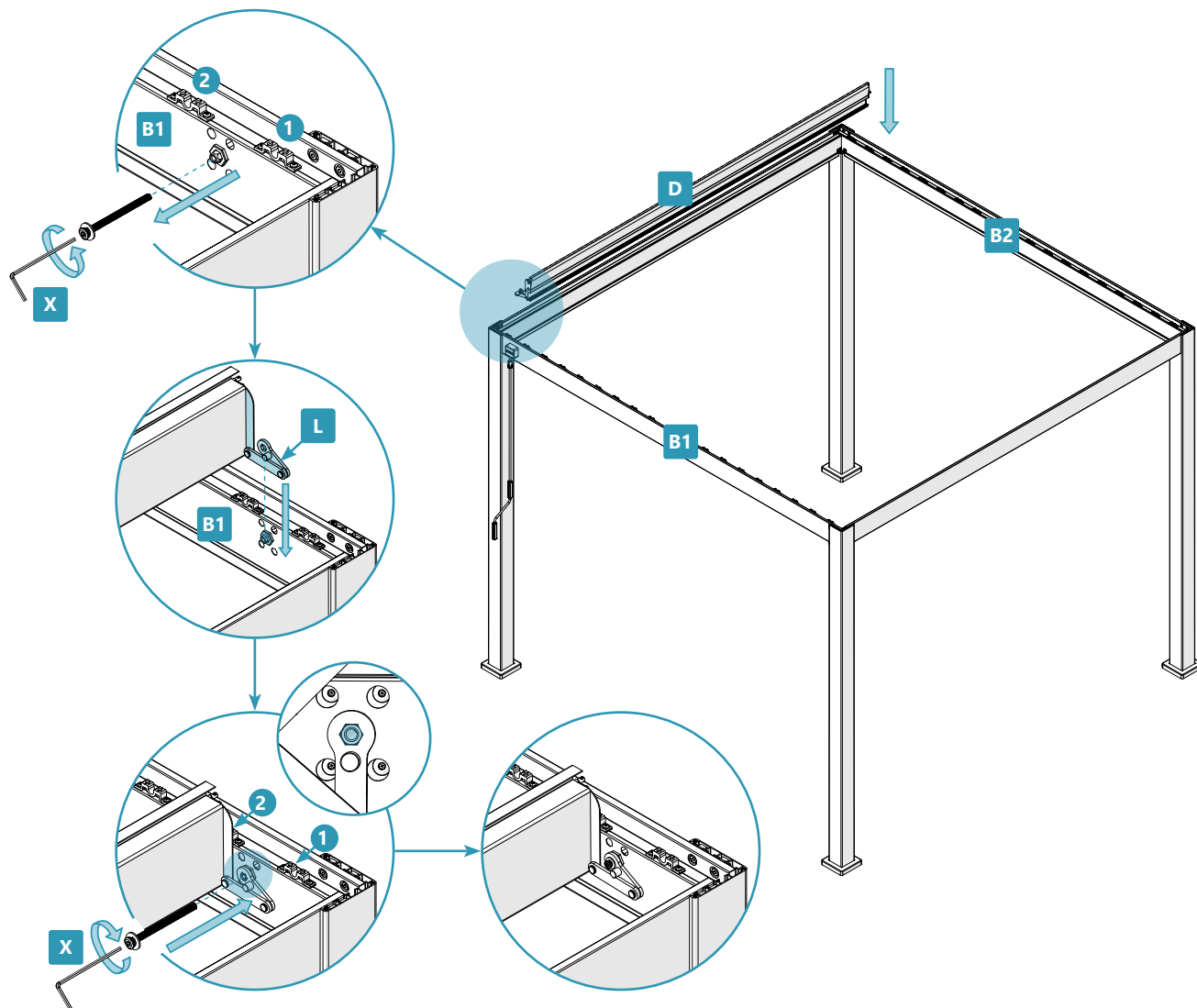


L x1



Q x4



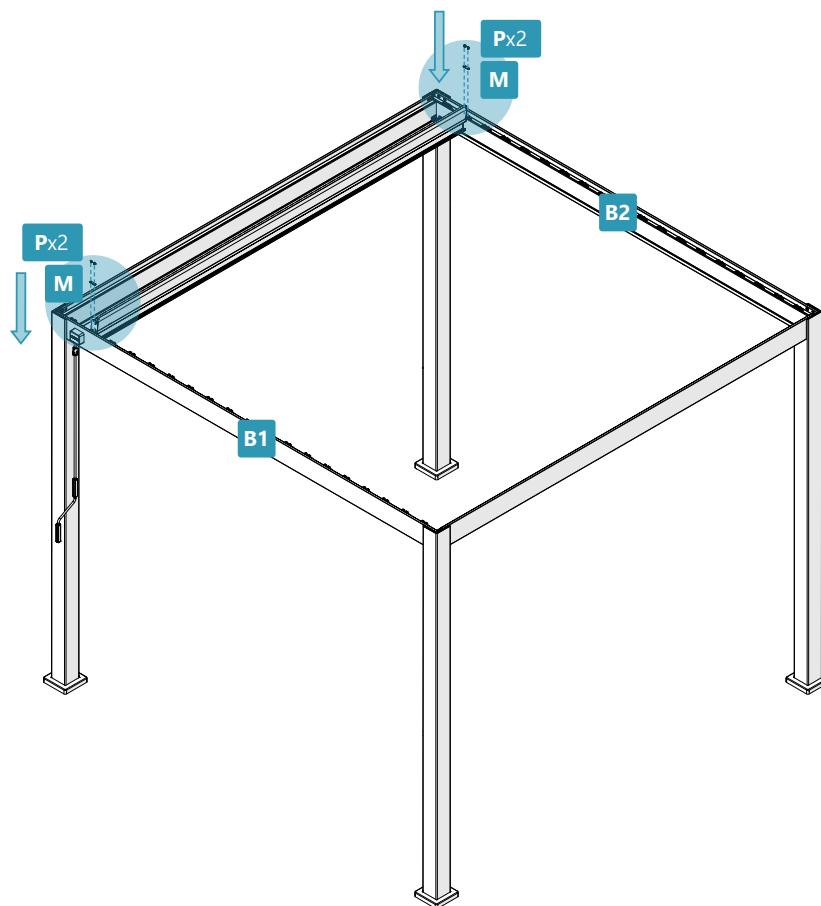
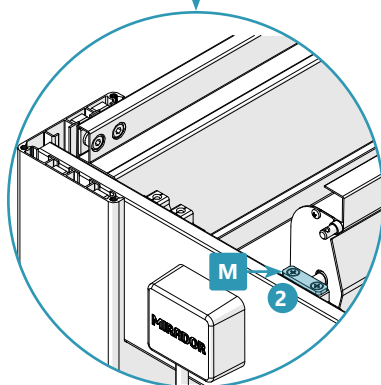
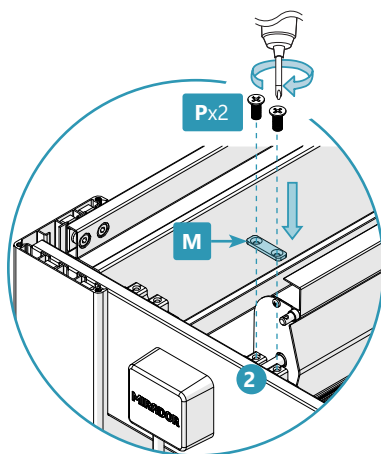


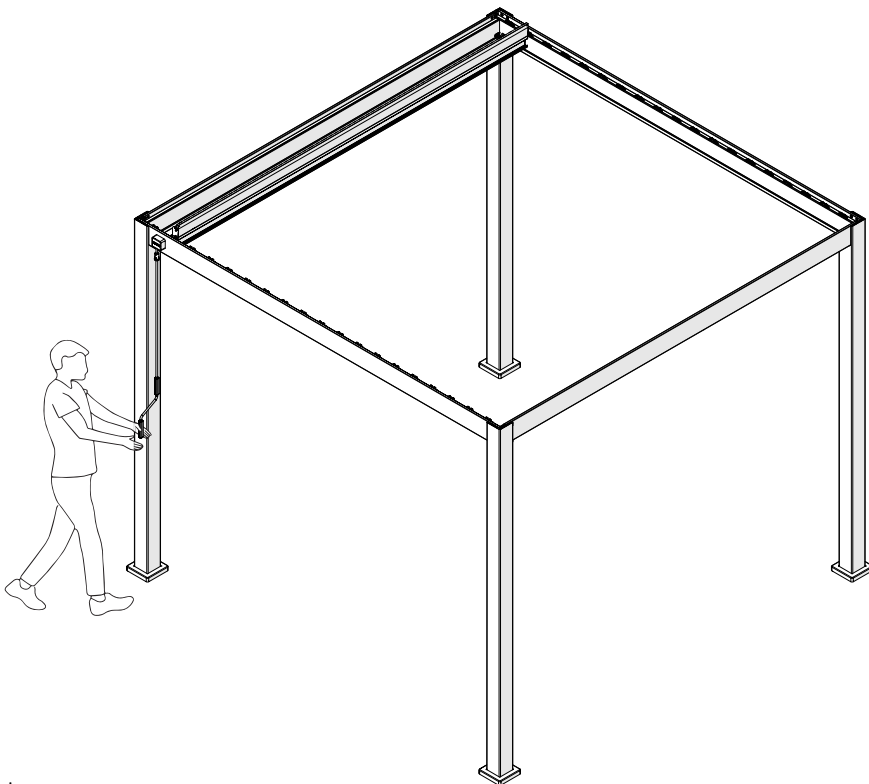
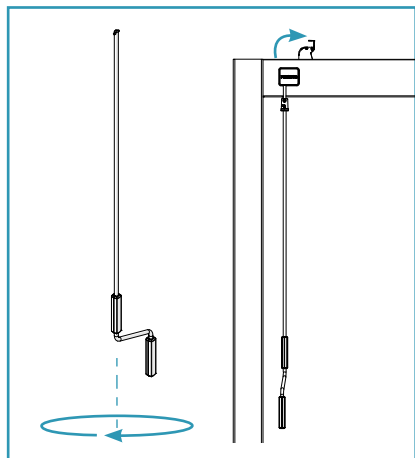
11

M x 2



P x 4





Notice:

Please check whether the driving louver is operating normally and keep it upright.

13

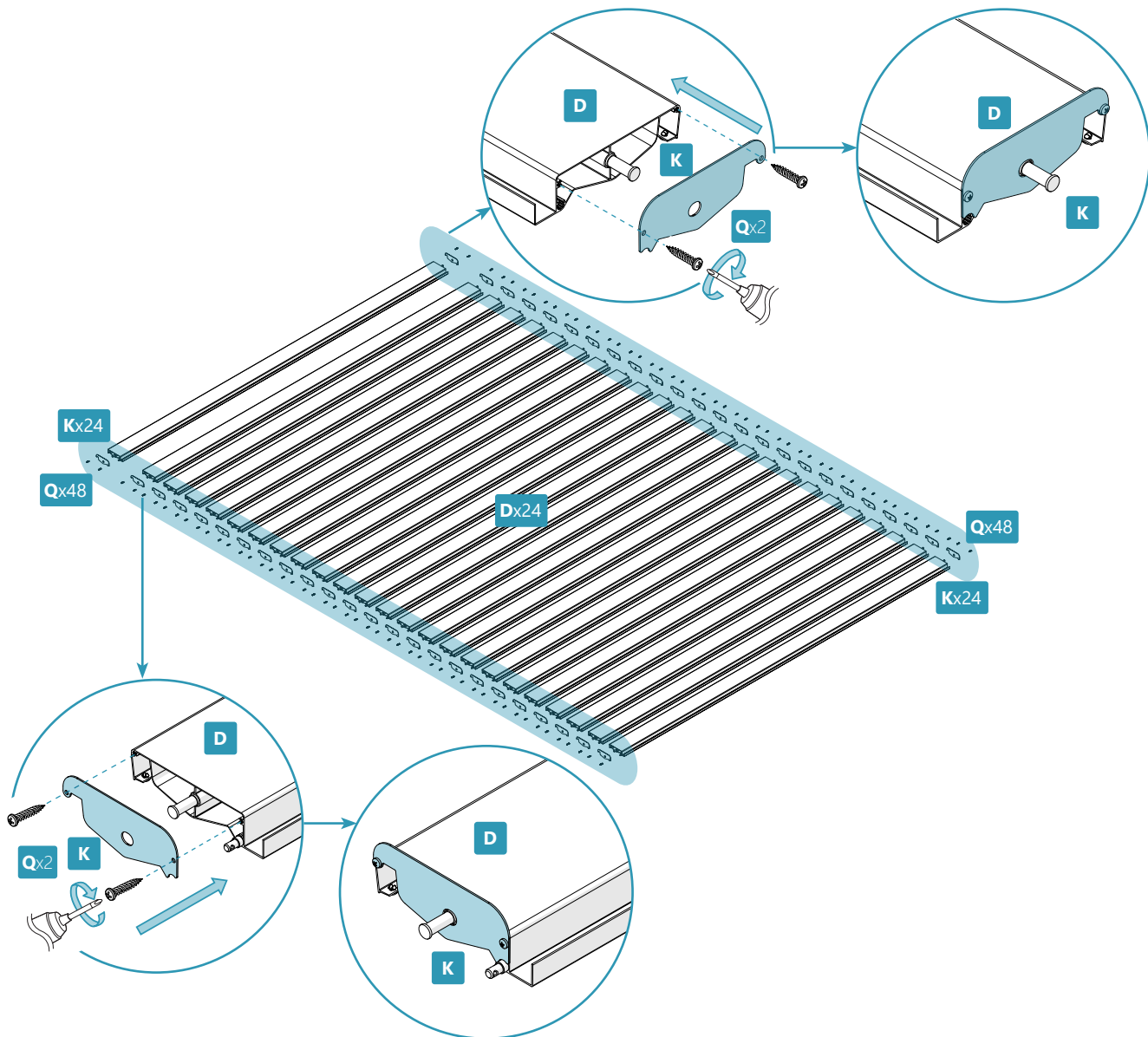
D x 24

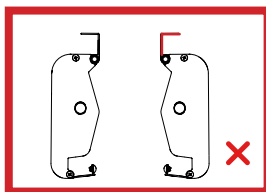
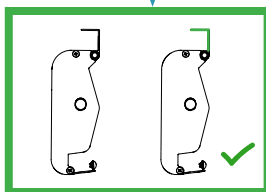
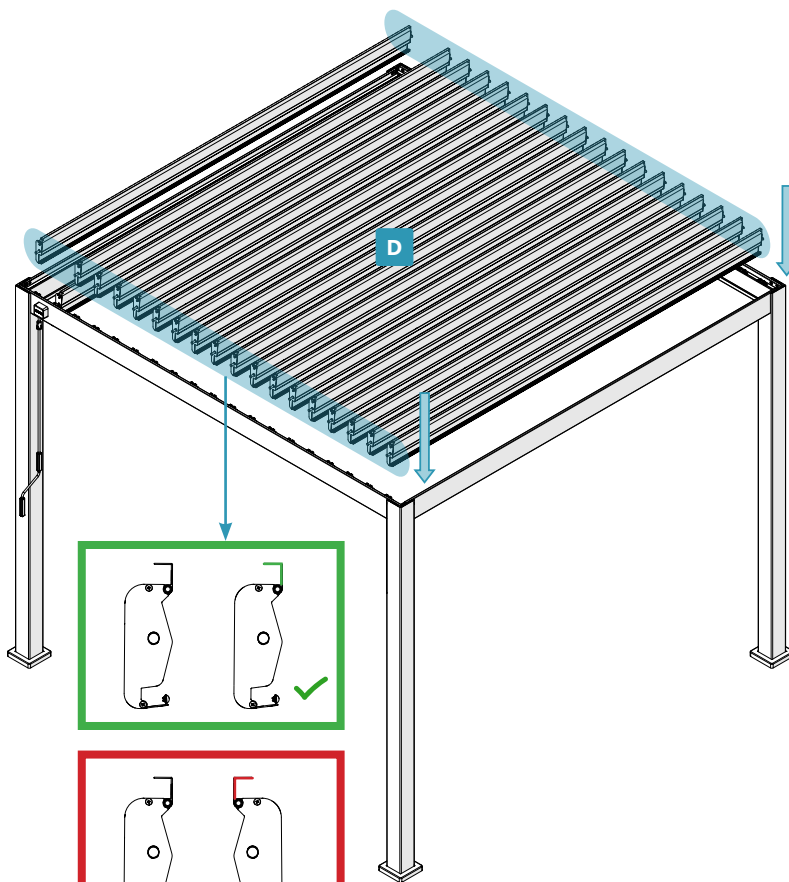
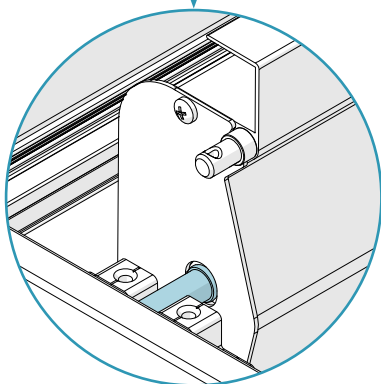
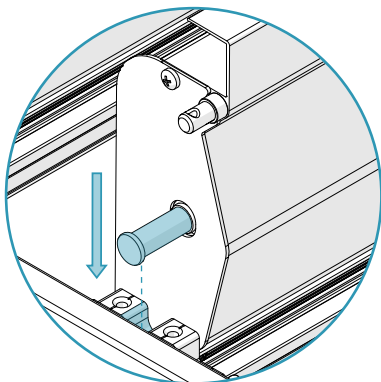


K x 48



Q x 96

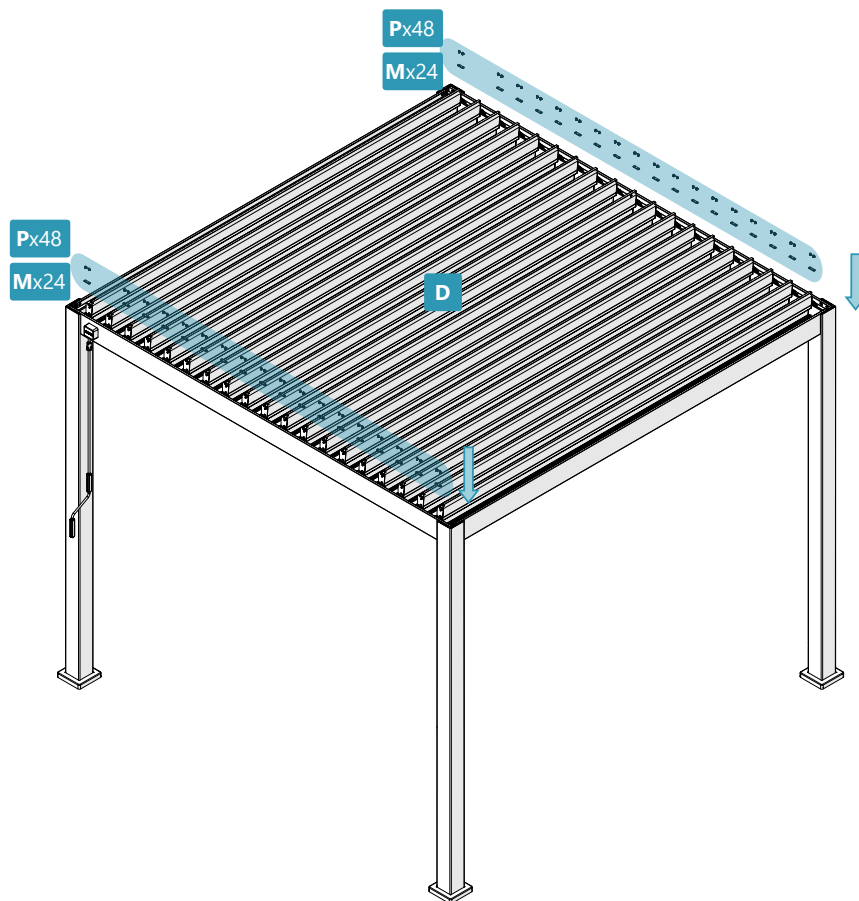
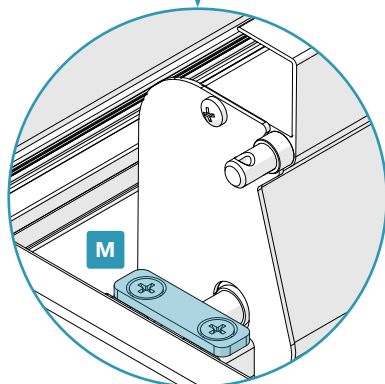
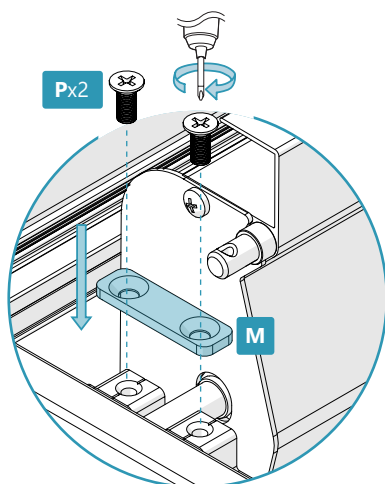




15

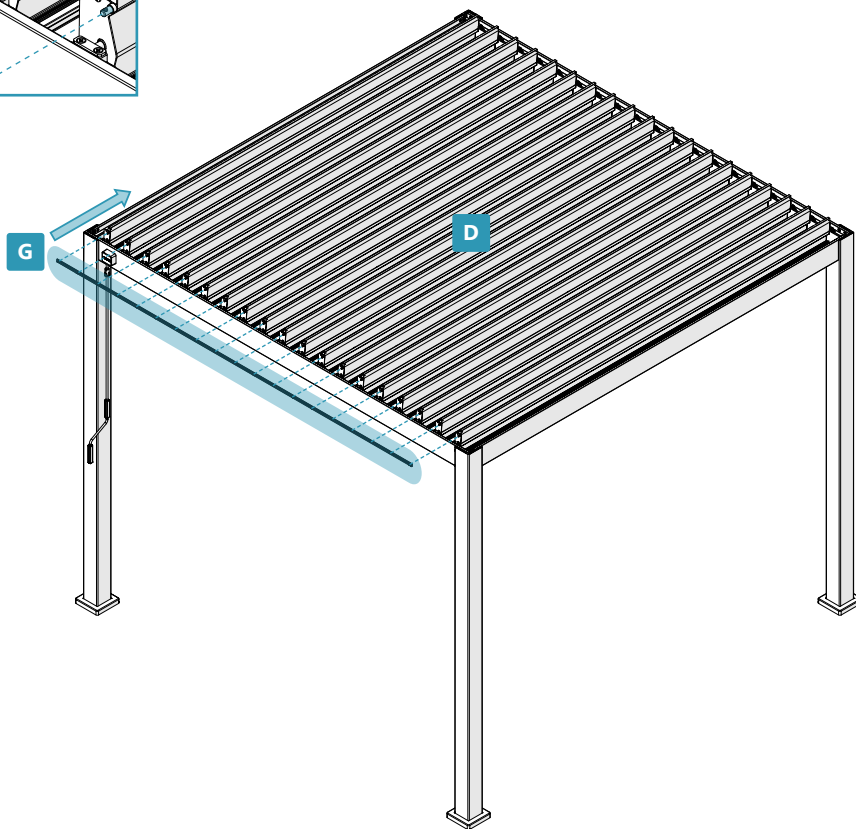
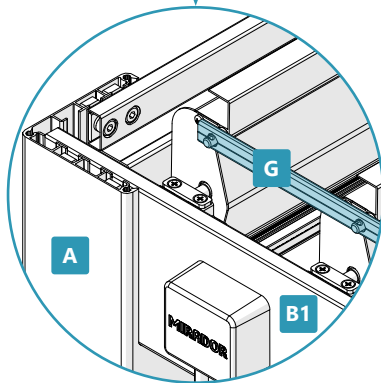
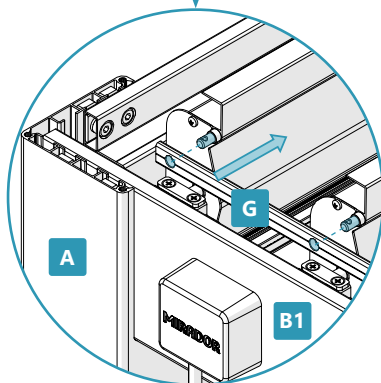
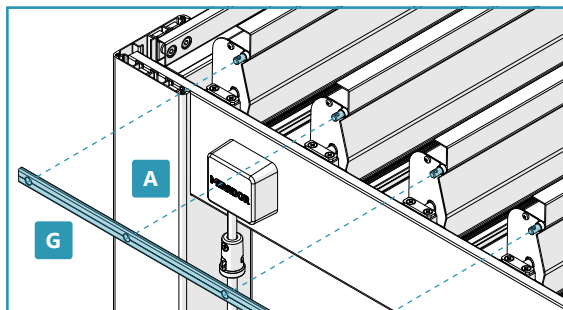
M x 48

P x 96



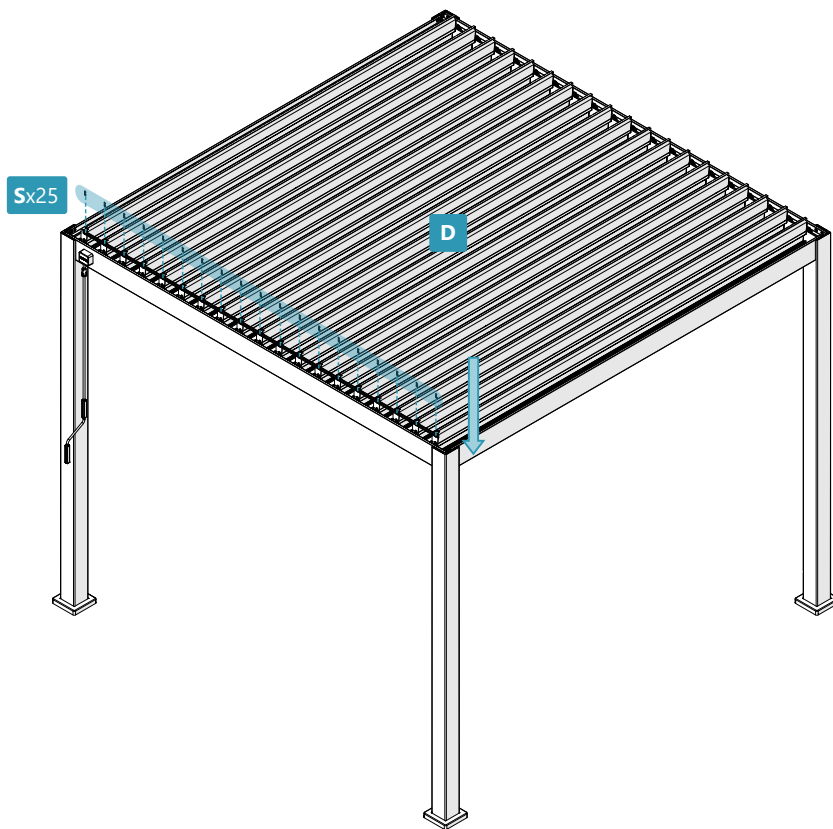
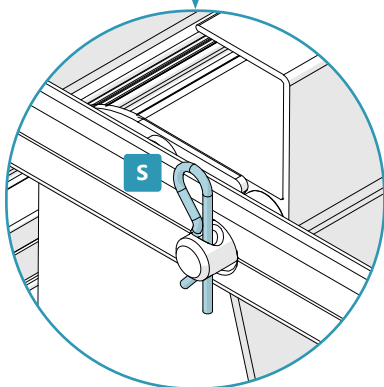
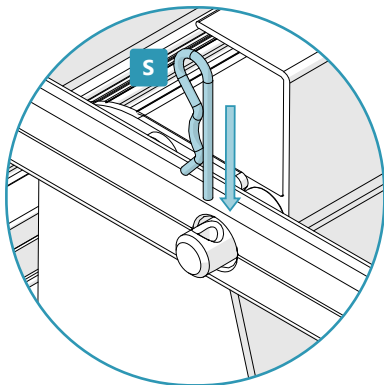
16

G x1



17

S x 25 



18

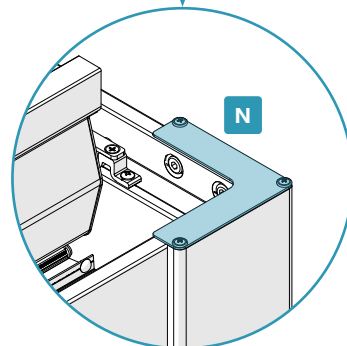
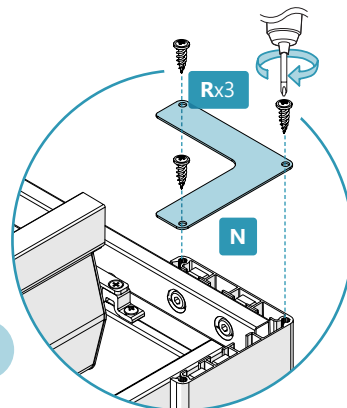
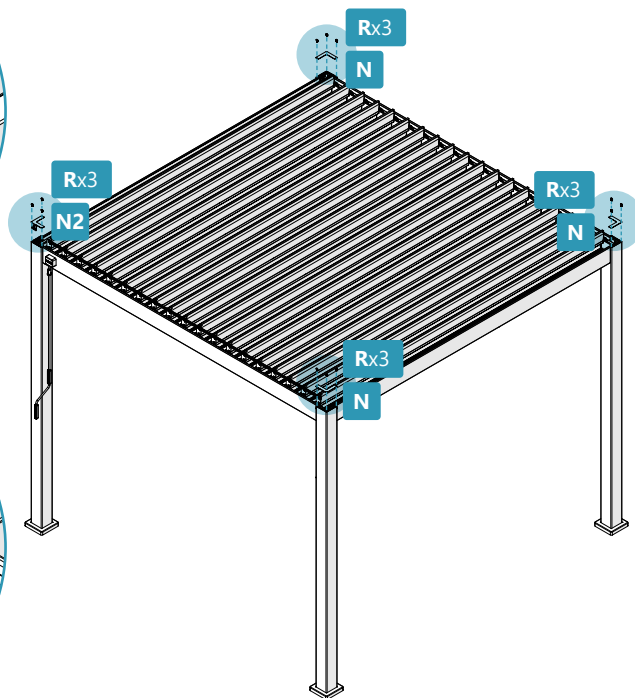
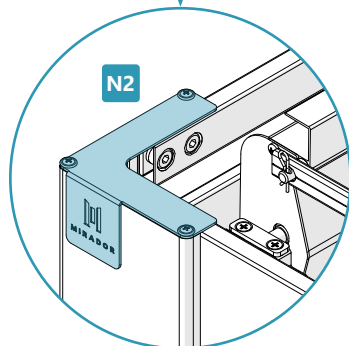
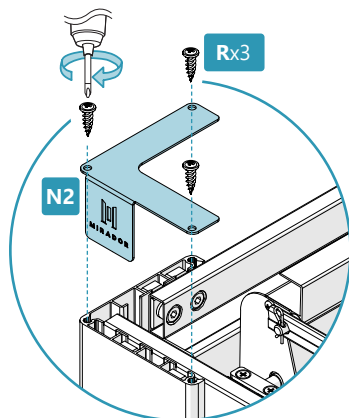
N x 3



N2 x 1



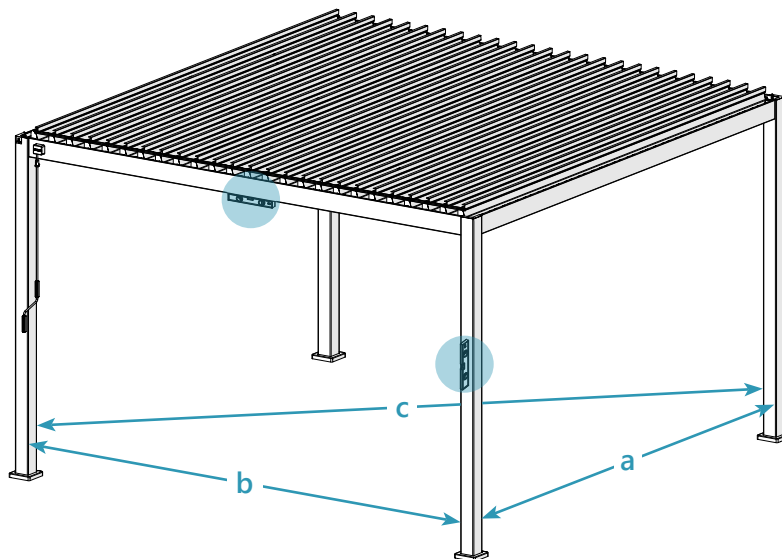
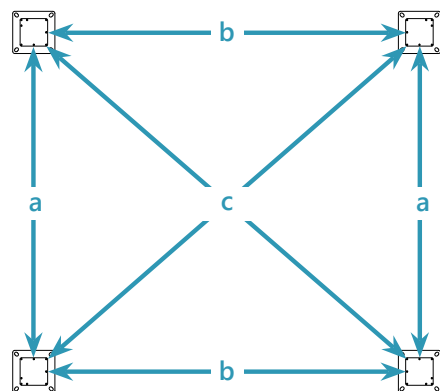
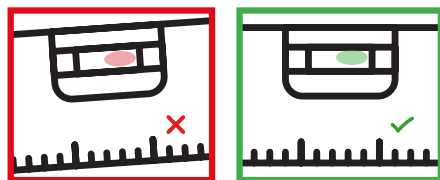
R x 12



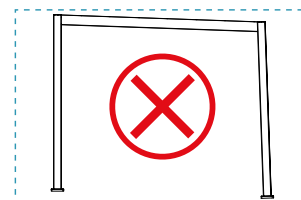
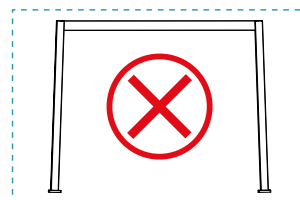
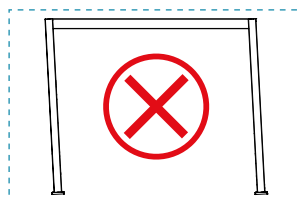
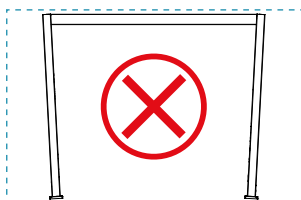


Warning:

If you do not adjust the main structure at this point, you may encounter problems when fitting accessories to the frame.



Size	a		b		c	
(m/ft)	(mm)	(inch)	(mm)	(inch)	(mm)	(inch)
4x4/13x13	3705	145.9	3705	145.9	5244	206.5

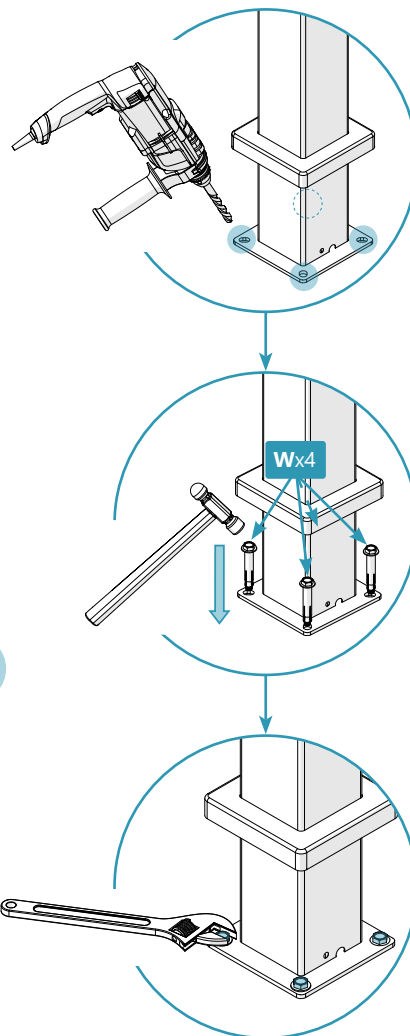
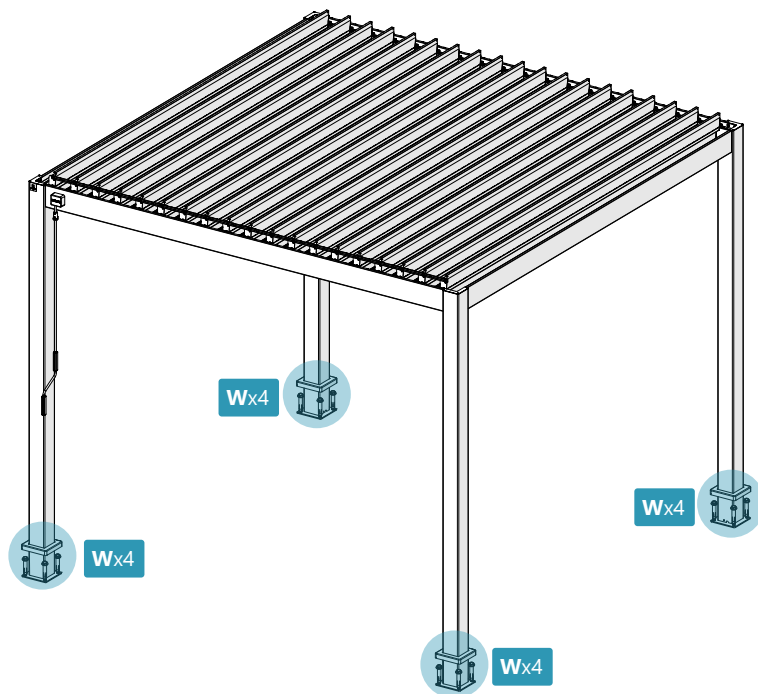


20

Z x 1

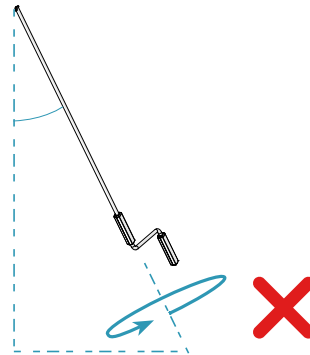
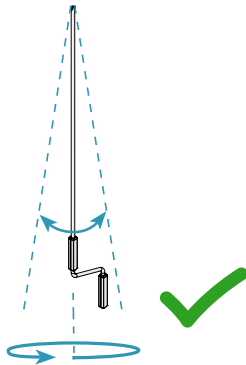


W x 16

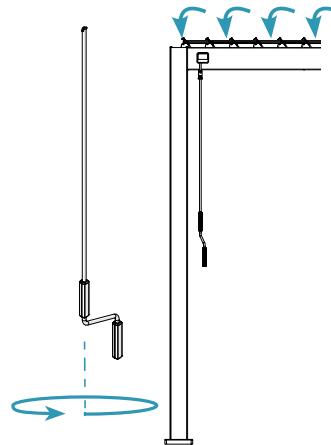
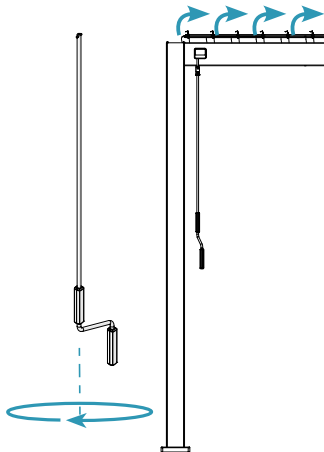


OPERATING YOUR PERGOLA

When opening / closing the louvers, please ensure the crank remains in a vertical position next to the pillar.
Do not move the crank too far away from the pillar.



To open the louvers, turn the crank handle clockwise.
To close the louvers, turn the crank handle counter clockwise.



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